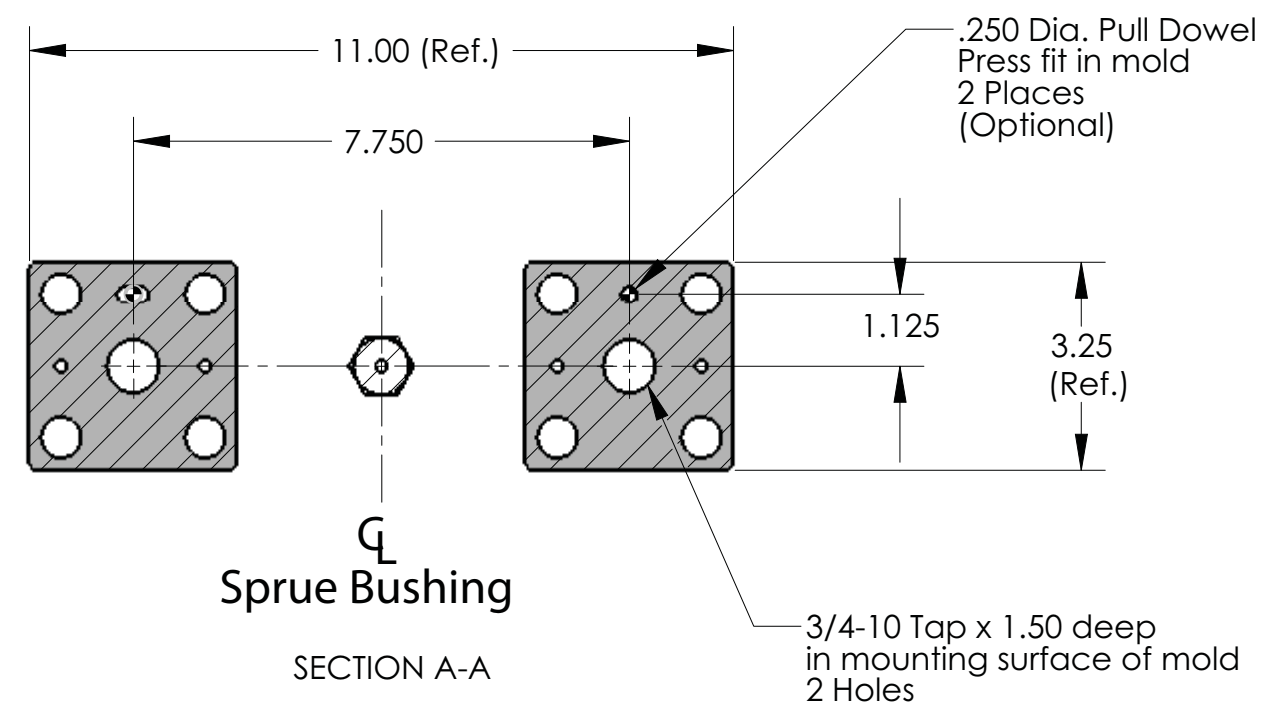


UMS Portable Injection Units U.S. Patent 6,994,810 B2

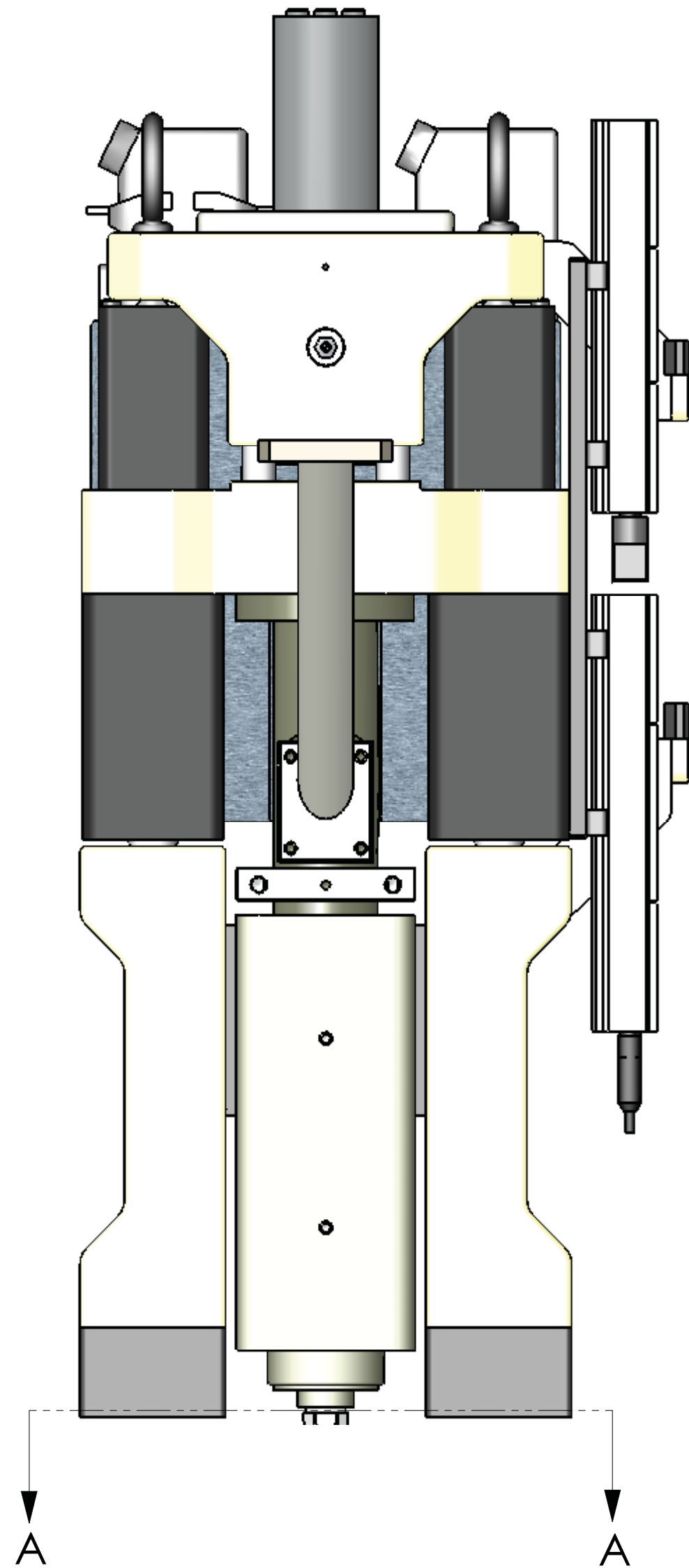
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 Germantown, WI 53022 USA
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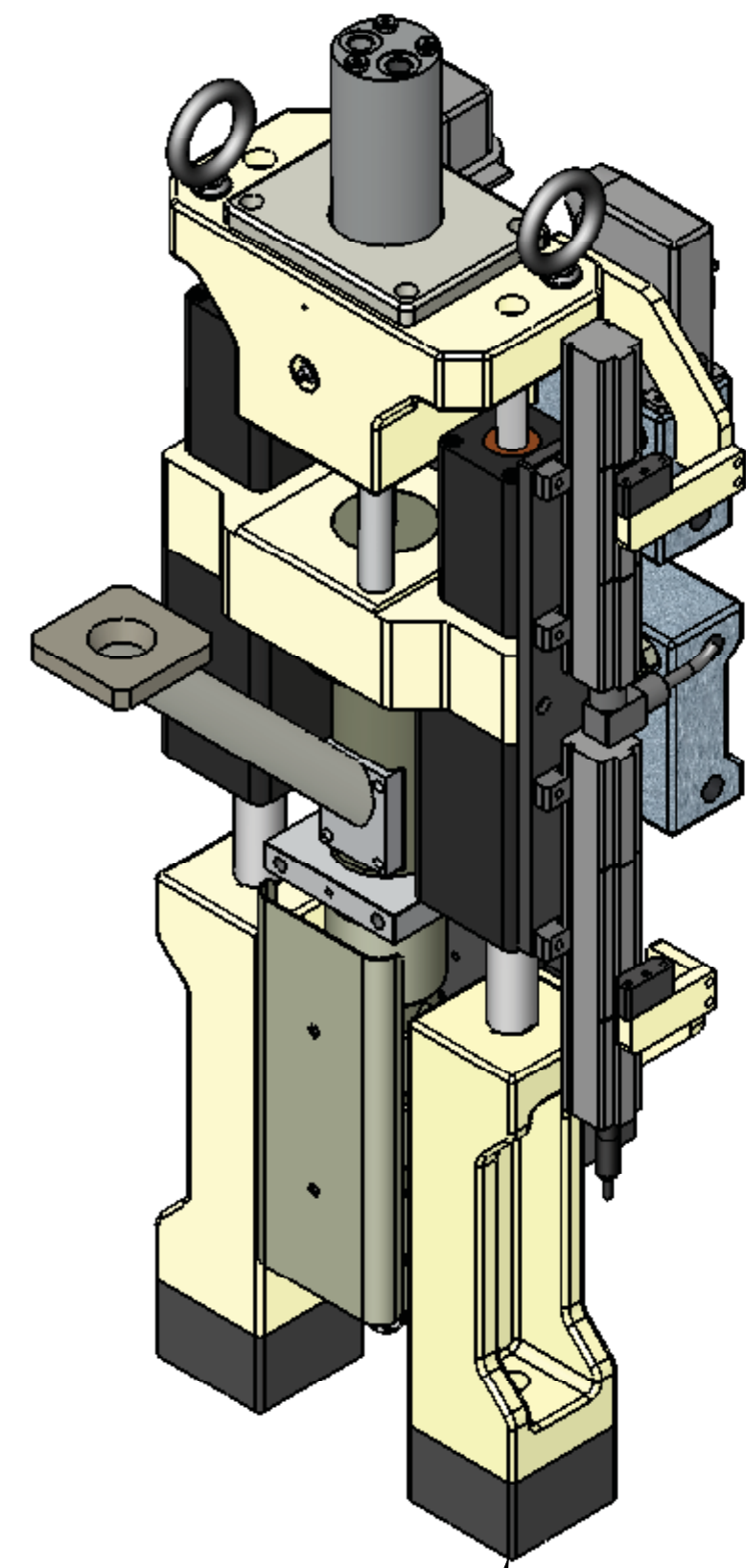


Mounting Hole Pattern
Option #1
For injecting behind parting line

Option #1 requires the sprue bushing to be located a minimum of 1.625" from the parting line.



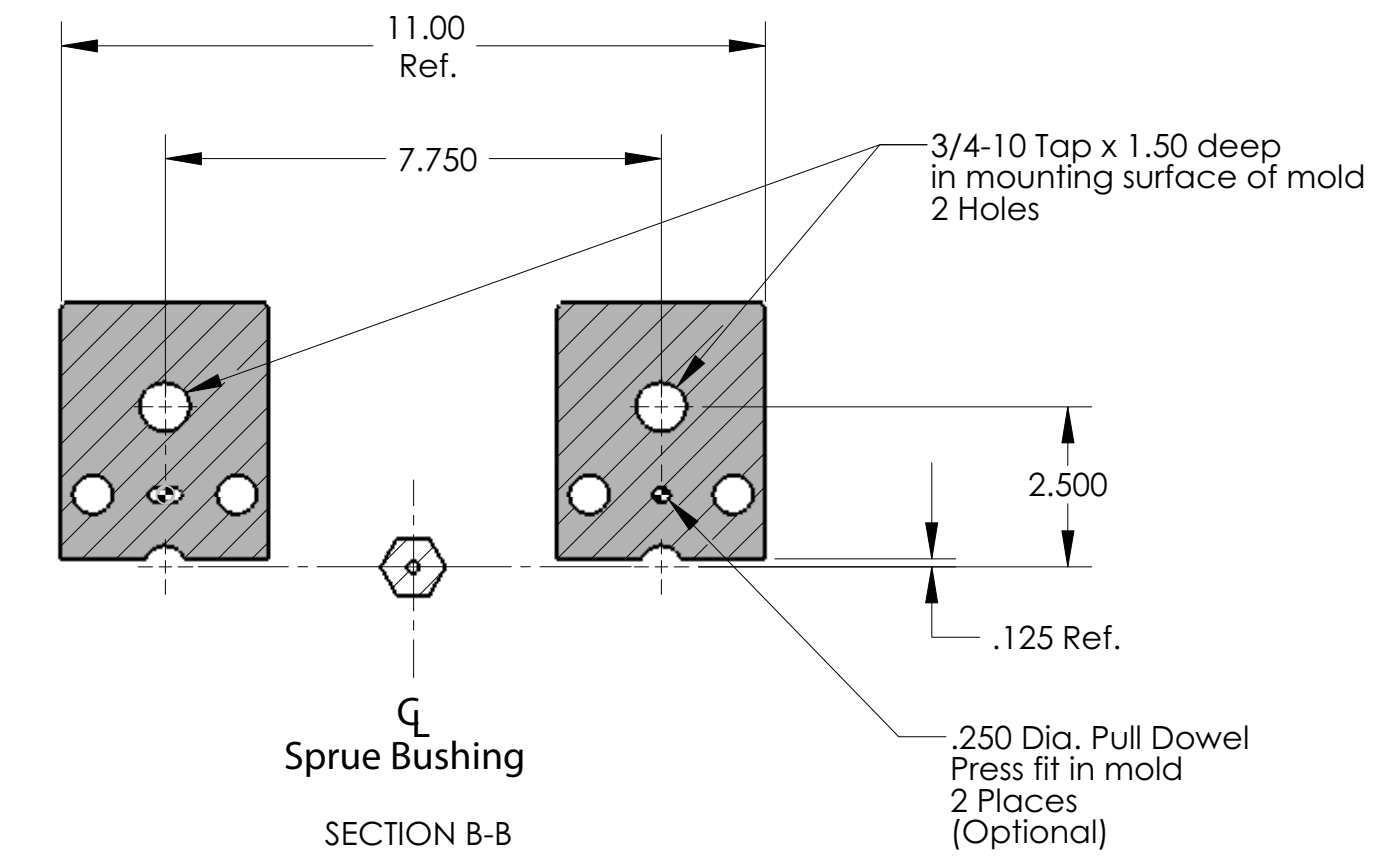
MOUNTING OPTION 1



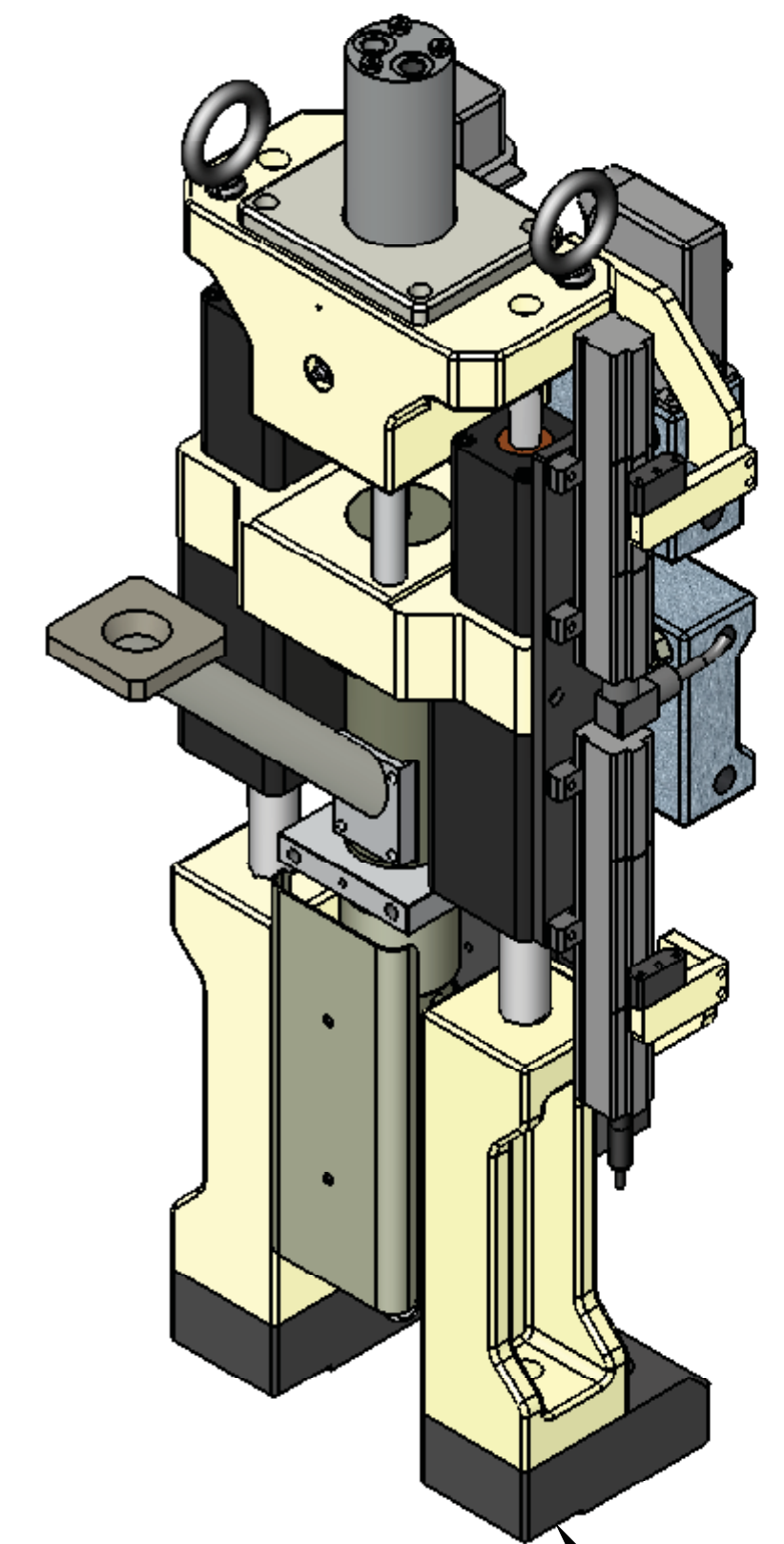
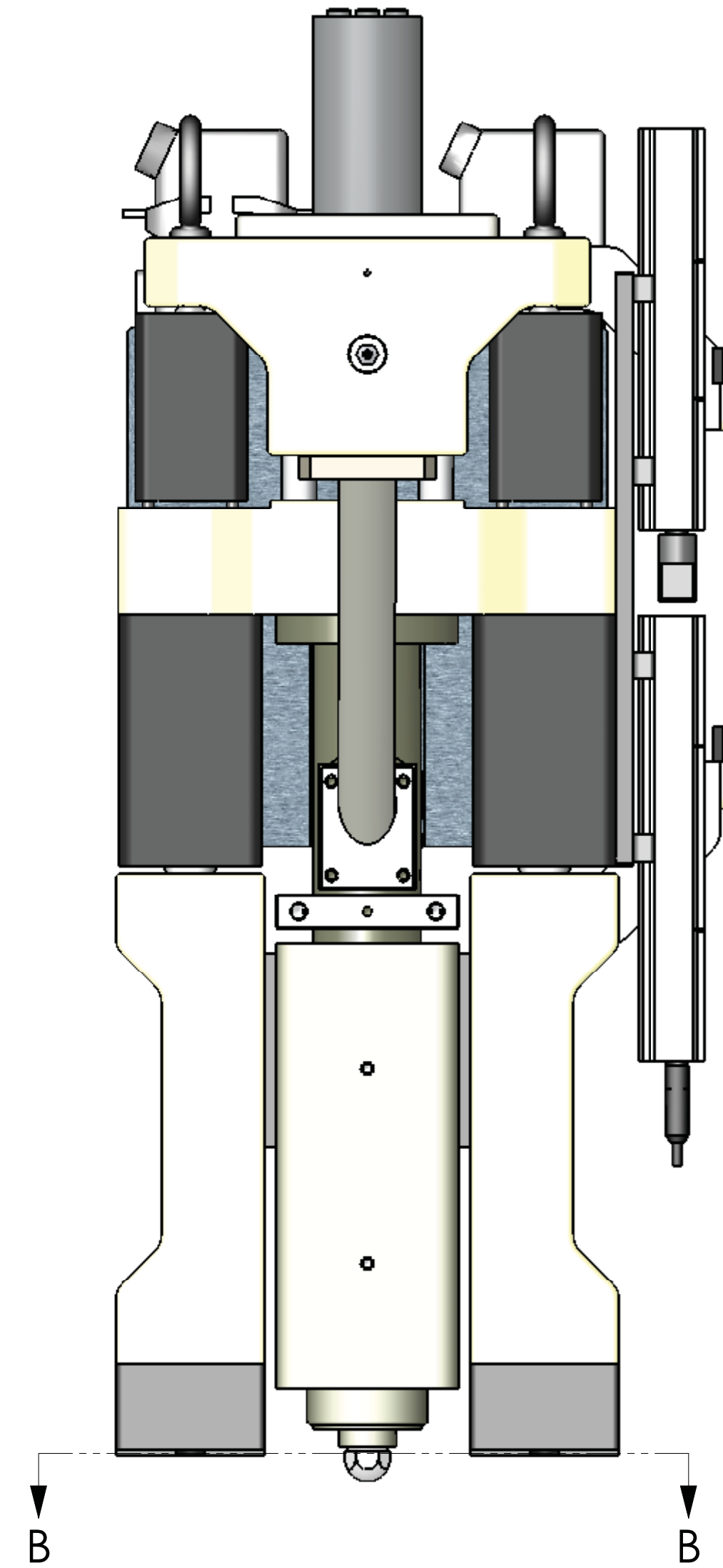
Scale: 1/4

Standard riser shown.
Optional riser designs can be provided to accommodate shutoff nozzles, filter packs, or custom applications. Consult MGS for details.

MOUNTING OPTION 2



Mounting Hole Pattern
Option #2
Recommended for injecting on parting line



Scale: 1/4

Offset Riser
Relieved for
parting line injection



UMS Portable Injection Units U.S. Patent 6,994,810 B2

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