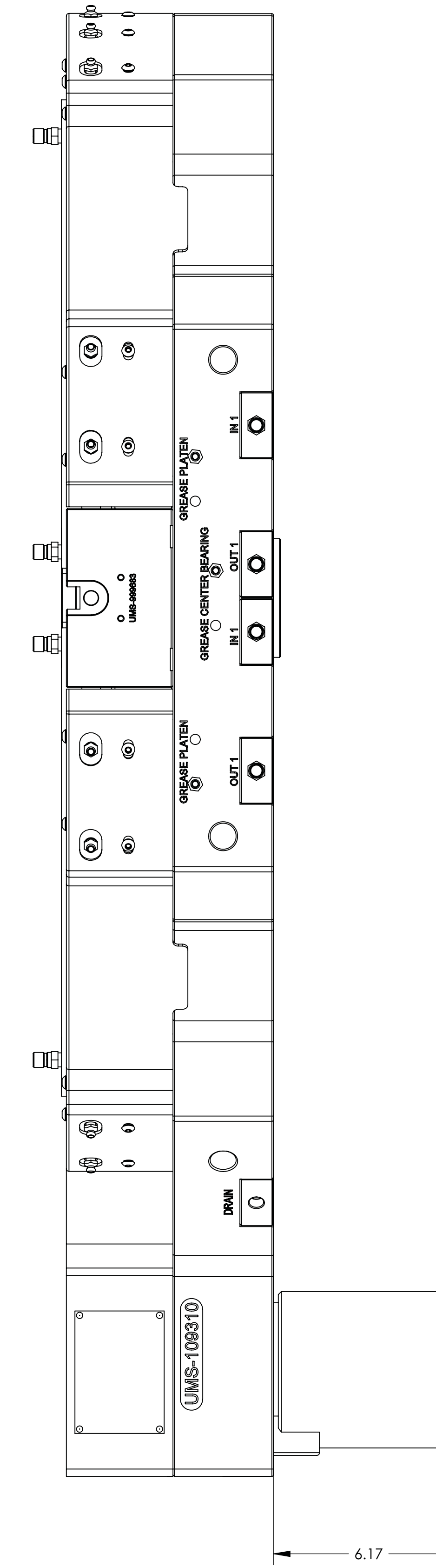
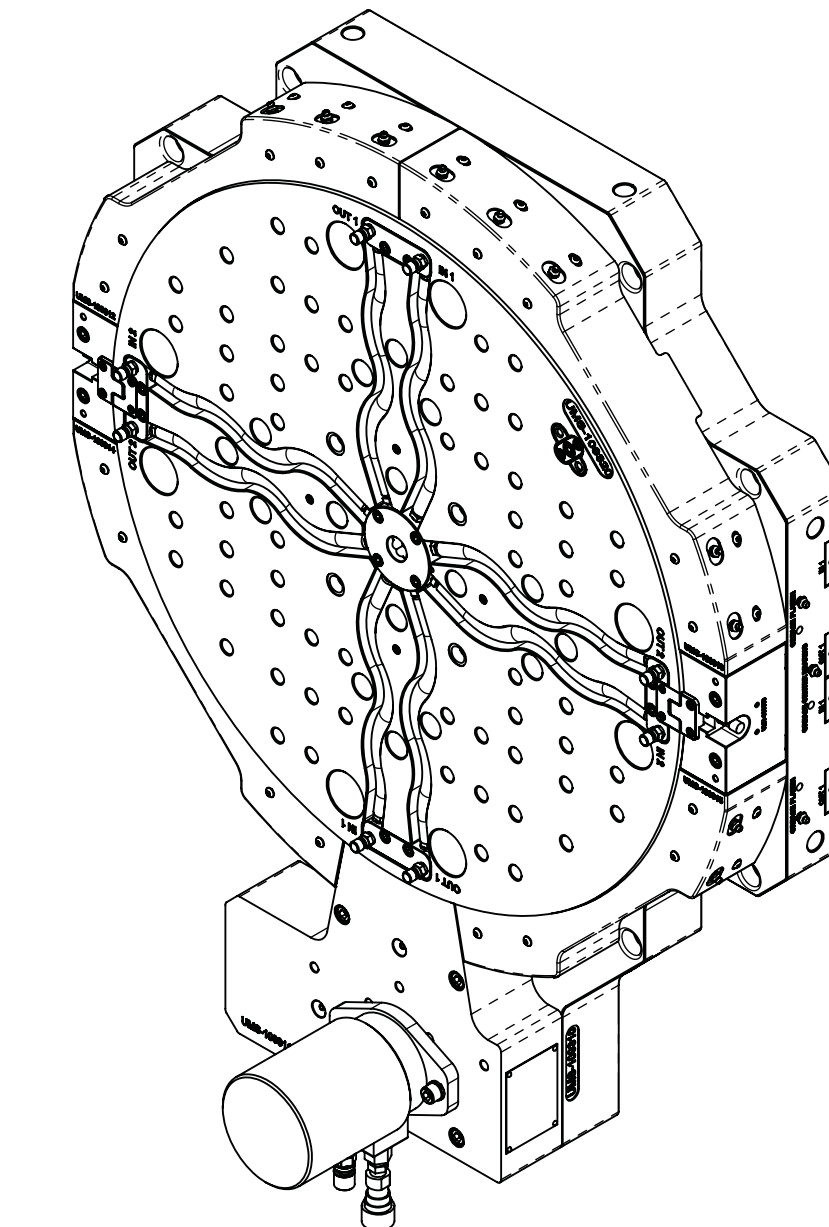


STANDARD MOTOR MOUNTING POSITION



REAR MOUNTED MOTOR POSITION



**NOTE:**  
STANDARD MOUNTING POSITION FOR ALL UMS TURNABLE MODELS IS WITH HYDRAULIC DRIVE LOCATED IN THE 6:00 CLOCK POSITION. HYDRAULIC MOTOR CAN BE MOUNTED ON EITHER FRONT OR BACK OF TURNABLE AND IS EASILY CHANGED.

OPTIONAL TURNABLE MOUNTING POSITIONS ARE POSSIBLE BUT MAY REQUIRE LONGER HYDRAULIC HOSES AND SENSOR CONNECTIONS AND MAY ALSO REQUIRE MODIFICATION OF EXISTING MACHINE GUARDS, COVERS AND SAFETY INTERLOCK SYSTEMS.

APPROVAL PRINT REFERENCES ARE TO

MODEL # \_\_\_\_\_

SERIAL # \_\_\_\_\_

PLEASE CHECK PRINT DIMENSIONS CAREFULLY. NOTE AND INITIAL ANY CHANGES OR CORRECTIONS PROMPT RETURN EXPEDITES DELIVERY OF YOUR ORDER.

APPD. BY \_\_\_\_\_ DATE \_\_\_\_\_

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TOLERANCES AND DIMENSIONS UNLESS OTHERWISE SPECIFIED ARE IN ACCORDANCE WITH ASME Y14.5M-1995 (FUNDAMENTAL DIMENSIONS ARE IN INCHES)  
1 = ± .05  
.01 = ± .01  
.001 = ± .005  
20001 = ± .0005  
ANGLES = ± 1'

<b>MGS MFG. GROUP</b> ENGINEERING FOR OPTIMUM PERFORMANCE 1758 N1701 Maple Rd. Germantown, WI 53022 Phone: (262) 355-5795	
<b>850MM HYDRO Customer Approval Drawing</b>	
Material: <b>SEE PART PRINTS</b>	Used on: <b>850 MM HYDRO SPI</b>
Drawn By: <b>G GIBBONS</b>	Scale: <b>1:3</b>
Drawn Date: <b>5/1/2007</b>	Rev: <b>- - -</b>
Last saved by: gibbons Last saved on: Wednesday, June 25, 2008 9:10:47 AM	
Sheet 1 of 1	